



## Certificate of Constancy of Performance

**1309 - CPR - 0337**

(version: 01)

In accordance with the EU Regulation No 305/2011 of the European Parliament and of the Council from 09. March 2011 (Construction Products Regulation or CPR) this certificate shall apply to the construction product

**Steel roller door hinge inwards/outwards  
Stainless steel roller door hinge inwards/outwards**

**Item number: 60011921 and 60033074**

**Design type: 3-parted**

placed on the market under the name or the trade name of

**Wilh. Schlechtendahl und Söhne GmbH & Co. KG  
Hauptstraße 18-32  
D-42579 Heiligenhaus**

and produced in the manufacturing facility

**D-42579 Heiligenhaus  
Hauptstraße 18-32**

This certificate attests that all provisions of the assessment and verification of constancy of the performance according to the description in annex ZA of the standard

**EN 1935:2002/AC:2003**

within the scope of the system 1 for the performance according to the information given in this certificate, and that

**the performance of the construction product is consistently rated as resistant.**

### Product classification key

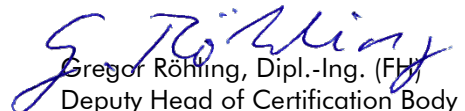
<b>4</b>	<b>7</b>	<b>7</b>	<b>1</b>	<b>1</b>	<b>3</b>	<b>1</b>	<b>14</b>
- Suitability for use on doors in escape routes - Proof of fire report no 1998/B/2023/S5A/1 from 19.05.2023 by CERTBUD Sp. z o.o.							

This certificate was initially created on the **21. July 2016** and shall remain valid until either the harmonized standard of the construction product, the system of assessment and verification of constancy of performance or the production conditions at the plant are changed, or suspended until the certificate of the notified certification body is suspended or revoked.

D-Velbert, 05. December 2023

This certificate has a total of 2 pages  
and replaces the certificate no. 1309-CPR-0337  
from 21.07.2016.



  
Gregor Röhling, Dipl.-Ing. (FH)  
Deputy Head of Certification Body



## Annex for the Certificate of Constancy of Performance

### 1309 - CPR - 0337

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Essential features	Sections of this European standard	Mandated levels and/or classes	Notes
<b>self-closing</b> initial measurements of the frictional torque  Load-deformation  Lateral / vertical displacement under load  Lateral / vertical displacement after the unloading  Overload  Shear strength  Suitability for fire and/or smoke protection doors	5.1   5.2.1   5.2.2  5.3  5.6	none	$\leq 4 \text{ Nm}$ (class 14)  laterally < 2 mm vertical < 4 mm  is within the gridded area in Figure G.1  passed  passed  Class 1: No. 1998/B/2023/S5A/1 from 19.05.2023 by CERTBUD Sp. z o.o.
<b>Lasting functionality</b>  Lateral / vertical wear  Max. permissible friction torque - after 20 cycles  - after the end of the test  Continuous operation test  Corrosion resistance	5.4      5.8   5.5		Class 7 / 200 000 cycles  is within the gridded area in picture G.2  $\leq /4 \text{ Nm}$ (class 14)  $\leq 4 \text{ Nm}$ (class 14)  NPD  Class 3 according to EN 1670
<b>Dangerous substances</b>	ZA.1		The manufacturer declares that the product contains no hazardous substances or release them beyond the maximum levels specified in European standards and national regulations.